



NOTES:

- 1. HOT-DIP GALVANIZE GRATING AND FRAME AFTER FABRICATION IN ACCORDANCE WITH AASHTO DESIGNATION M 111.
- 2. USE STRUCTURAL CARBON STEEL CONFORMING TO AASHTO DESIGNATION M 270, GRADE 36 FOR STRUCTURAL STEEL GRATING.
- 3. SEE ROADWAY PLANS FOR LOCATION AND NUMBER OF GRATES REQUIRED.
- 4. WELD ALL JOINTS WITH A $\frac{1}{4}$ FILLET WELD UNLESS NOTED OTHERWISE.
- 5. ORIENT GRATE WITH DIRECTION OF FLOW.

DESIGN DATA

GRATE AND FRAME: MEET HS 20-44 LOADING OR INTERSTATE ALTERNATE LOADING IN ACCORDANCE WITH AASHTO SPECIFICATIONS WHICH ARE IN EFFECT AT DATE OF REQUEST FOR BIDS.

STRUCTURAL STEEL: Fs=24,000psi



28" × 24" DIRECTIONAL FLOW GRATE AND FRAME

STD DWG

GF 9